

Abstract

Problem

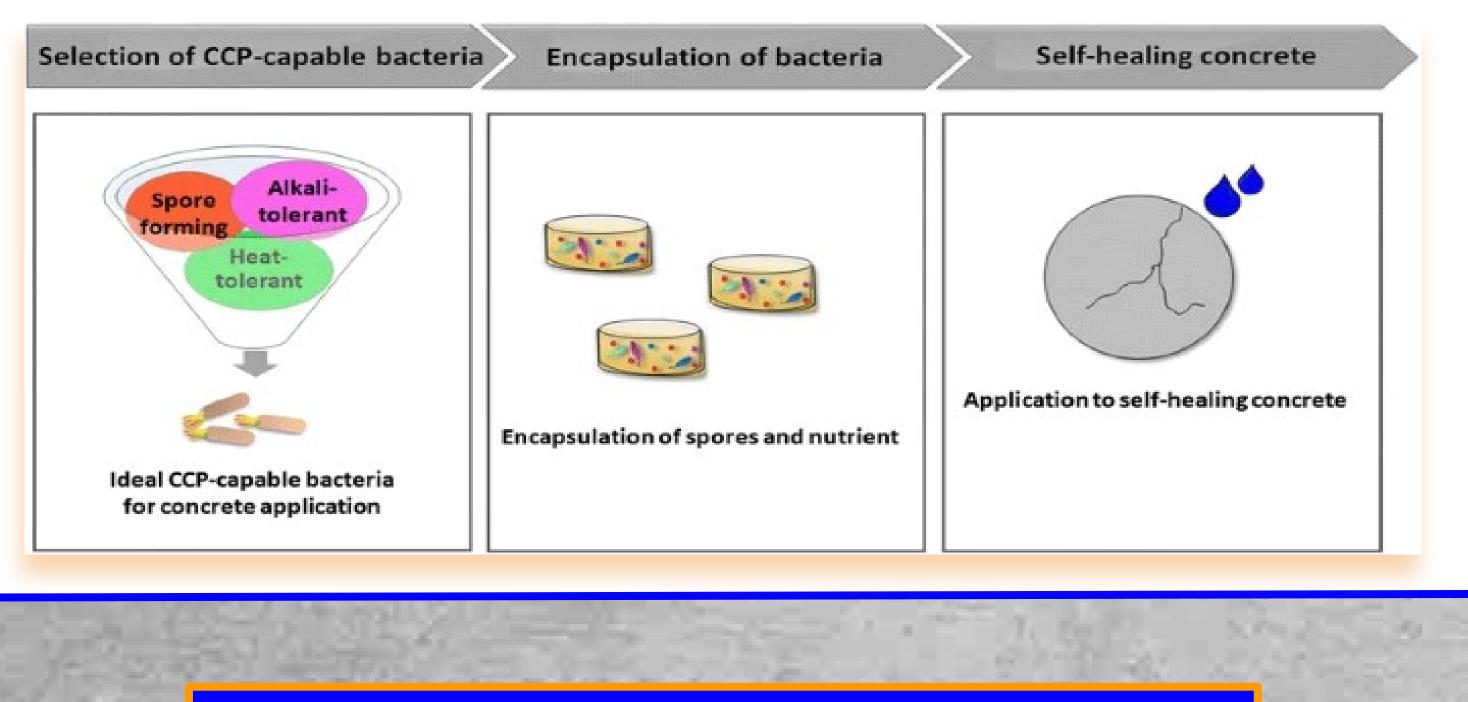
Cracks in concrete are unavoidable, and they allow water seep into the reinforced steels and cause oxidation, which is referred to as "concrete cancer." The cancer decreases concrete lifespan and endangers the structures.

Solution: Bacterial Self-Healing Concrete(SHC)/ "Bio-concrete"

- 1.Improves safety: auto-repairs cracks that form 2 Reduces cost: manual repairs, unnecessary overdimensional design
- 3.Reduces global carbon dioxide emission (e.g. Increases concrete lifespan, reduces annual amounts of concrete production) [1].

How it works!

- The bacillus bacteria and nutrients (capsules of calcium) lactate) are embedded inside the conventional concrete mixture.
- When a crack appears, water ingression activates the bacteria. The bacteria begins interacting with calcium lactate producing calcium carbonate.
- Continued precipitation of calcium carbonate/limestone occurs, which helps fill space between the cracks [2].



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The Cure for Concrete Cancer An Overview of Self-Healing Concrete Technology

Key Findings

Self-healing concrete technology seeks to mimic a natural process called biomineralization to increase the lifespan of concrete structures.

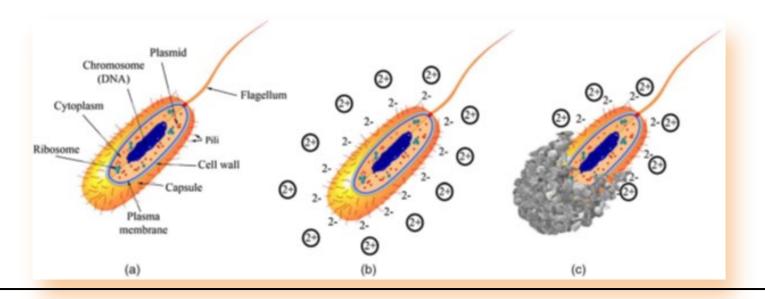


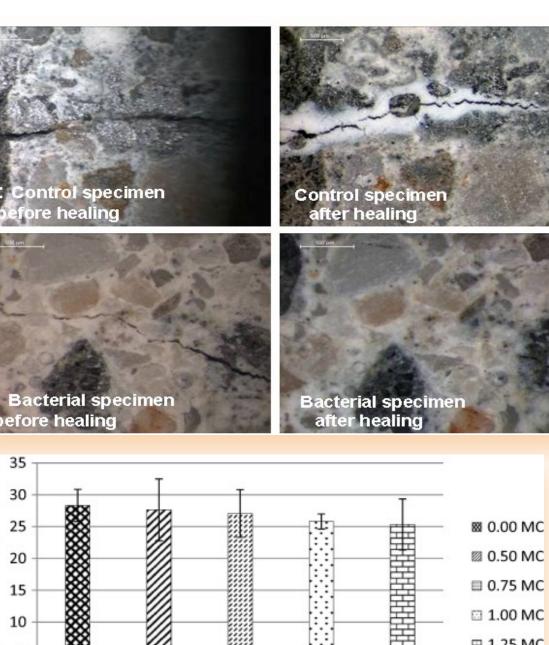
Fig. 1. (a) Bacteria structure; (b) negatively charged cell wall and positively charged ions; and (c) biomineralization by means of bonding ions to cell wall. (Reprinted with permission from Springer Nature: Springer, Applied Microbiology and Biotechnology, "Bioconcrete: next generation of self-healing concrete," M. Seifan, A. Khajeh Samani, and A. Berenjian, © 2016.)

Bacterially activated crack repair is significantly more efficient than similar unsupplemented natural processes

Figure 2. Self healing admixture composed of expanded clay particles (left) loaded with bacterial spores and organic bio-mineral precursor compound (calcium lactate). When embedded in the concrete matrix (right) the loaded expanded clay particles represent internal reservoirs containing the two-component healing agent consisting of bacterial spores and a suitable bio-mineral precursor

> **Microcapsule inclusion** in the concrete matrix results in a moderate reduction in strength. However new research promises to diminish that effect.

> > Fig. 3. Compressive strength versus microcapsule concentration (a) at 7 days, (b) at 28 days (Error bars = standard deviation).



0.75 Microcapsule Concentration (% by Weight of Cement) Microcapsule Concentration (% by Weight of Cement)

• Self-Healing Concrete is an Economical **Long-term Solution for Concrete Cancer**

 With improved encapsulation techniques and optimized bacterial mixtures on the horizon, SHC will soon be cost competitive [3]

• Biomineralization Improves When Paired with Green Technology

• Research shows added fly ash lowers pH while increasing bacterial activity providing both economic and environmental benefits [4]

Technology

- emissions

- methods
- on pre-existing structures
- healing concrete technology

References

1]: Stanazek-Tomal, Elżbieta, "Bacterial Concrete as a Sustainable Building Material?," Sustainability, vol. 12, ISSN 2071-1050, 2071-1050, 2020.

2]: H.M. Jonkers, "Bacteria-based self-healing concrete," *Heron,* vol. 56, ISSN: 0046-7316, 2011

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[4]: H.Y. Kim, H.M. Son, and H.K. Lee, "Concrete crack-healing materials using biocalcification by ureolytic bacteria isolated in marine environment: An overview," Materials for Energy, Efficiency and Sustainability: TechConnect Breifs, vol. 2, May., ISBN: 978-0-9975117-

Multiple Diverse Benefits From One

Economic benefits from lowered maintenance costs and extended lifespan

Environmental benefits from reduced carbon

Safety benefits from improved integrity

Future Work

• Research to optimize bacterial, nutrient mixture • Directed research towards economical encapsulation

Improved application of biomineralization techniques

• Research optimum combination of green and self-

[3] Fawzy, Mohamed, and Adou-Zeid, Mohamed, "Technical and economic feasibility of self-healing concrete," Int. Conf. Eng. Mech.